

# Photovoltaic aluminum bracket assembly process

What is solar photovoltaic bracket?

Solar photovoltaic bracket is a special bracket designed for placing, installing and fixing solar panels in solar photovoltaic power generation systems. The general materials are aluminum alloy, carbon steel and stainless steel. The related products of the solar support system are made of carbon steel and stainless steel.

Does aluminum alloy need aging heat treatment for solar photovoltaic brackets?

The commonly used aluminum alloy series for solar photovoltaic brackets need to undergo aging heat treatment to achieve the required strength. China Aluminum strictly controls the solution treatment and aging heat treatment process to ensure the required strength of the aluminum alloy brackets.

How to make aluminum solar panel frame?

Let us understand the production process of aluminum solar panel frame. 1. Extrusion of solar aluminum frame aluminum profile, put the aluminum round cast rod into the extruder, extrude it through the frame aluminum profile die, immediately air-cooled and quenched, and quickly cooled down. 2. The solar aluminum frame is straightened.

What types of solar photovoltaic brackets are used in China?

At present, the solar photovoltaic brackets commonly used in China are divided into three types: concrete brackets, steel brackets and aluminum alloy brackets. Concrete supports are mainly used in large-scale photovoltaic power stations. Because of their self-weight, they can only be placed in the field and in areas with good foundations.

How solar aluminum frame aluminum profile is sandblasted?

4. The solar aluminum frame is sandblasted, and the aged aluminum profile is sent to the sandblasting machine for surface sandblasting. The surface of the solar aluminum frame aluminum profile after sandblasting can form a matt effect, which is very beautiful.

Do solar aluminum frames need to be plugged and riveted?

The solar aluminum frame has corners on the short sides, and the corners on both ends of the short sides need to be plugged and riveted, so that the corners are fixed and will not loosen. 10. Inspection of solar aluminum frame.

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With advanced equipment, excellent production technology, strict process standards, and meticulous logistics management, we can efficiently produce high quality, high pass rate of PV ...



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Xiamen PV Mounts Technology is specialist offer your the professional solutions for your solar panel mounting brackets. Related solar mounting certificates can be offered. of AS/NZS ...

Automated assembly lines and robotic welding systems have further streamlined the production process, allowing for higher output rates and consistent product quality. These technological improvements not only lower ...

This is a specific stainless steel solar panel bracket for bent tiled roofs, 5mm thick with an adjustment from 6 to 9.5 cm. This adjustable high bracket is suitable for all roofs with pitched ...

Boyue Photovoltaic Technology Co., Ltd is located in Hebei Province, China, the factory covers an area of 18,000 square meters, and 150 workers, 66 kilometers away from Beijing Airport and ...

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Sun-Age designs and produces the most efficient fixing systems for structure on tile roofs, such as the innovative BEE33 UNIVERSAL BRACKET which saves costs and installation times on ...

Cowell solar mounting system is a kind of holistic solution to use solar panel brackets on the roof or ground mounted solar panels. ... production, pre-assembly, package and logistics. What's more, we are ... The system ...

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Our company is located in the state-level development zone, beside the beautiful Taihu Lake. The factory is divided into extrusion aluminum manufacturing and photovoltaic bracket, solar energy frame finishing products. Three factories ...

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